



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4023-3**Job Sheet 192797****Part No:** D4023-3**Job Qty:** 4 pcs**Part Name:** Cap And Flange**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/2/19**Job Tracking No:****Due Date:** 4/23/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV B IPP Rev A 11.05.31 new issue EC verified by: JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	4 pcs	4/23/19	4/23/19	0.00	0.00	Purchasing - 1	APR 23 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	4 pcs	4/23/19	4/23/19	0.00	0.00	Packaging 2 - 1 - B4B	APR 23 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S174328**Part:** D4023-3**Job No:** 192797**Serial No/Batch:** S174328**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 04/23/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	4/23/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	4 pcs	4/23/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
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					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
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					Packaging 3 - 19 - B4B
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					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	4 pcs	4/23/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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Part Op **100** - (Purchasing) Issue P/O: _____ Purchase part as per Dwg D4023 Part #:A4NS Possible Supplier: Fuel Safe
 Descriptions: Systems

110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA003

140 - (QC21- Final Inspection - Work Order Release)

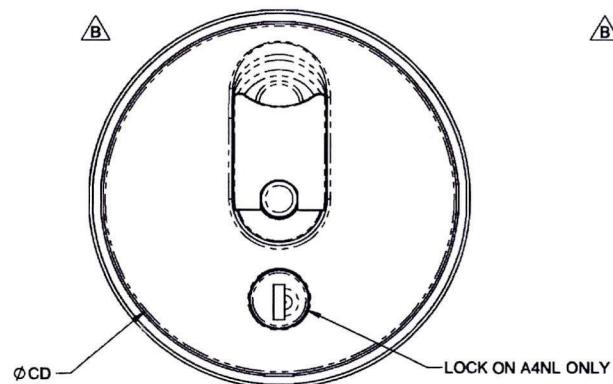
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
A4NS	Fuel Cap D4023-3	4 pcs (1 ea)	100-Purchasing	5174320
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	A4NS	4	0	0
Part Specifications				
Specifications could not be found.				

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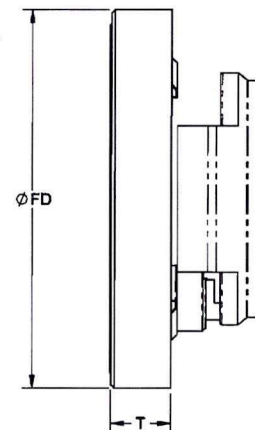
DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4023-1	NO REFERENCE
D4023-3	NO REFERENCE

SPECIFICATION CONTROL DRAWING

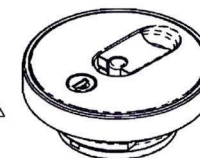
△B



△B



△B



DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	FLANGE DIAMETER "FD"	FLANGE THICKNESS "T"	CAP DIAMETER "CD"
D4023-1	NEWTON EQUIPMENT	A512FF	AIRCRAFT SPRUCE AND SPECIALTY	05-02650	4.17	0.69	3.92
		A50SG	C.O.R.E AVIATION (PREFERRED)	A50SG			
D4023-3	NEWTON EQUIPMENT	A4NS (NON-LOCKING) (PREFERRED)	FUEL SAFE SYSTEMS	A4NS	3.25	0.51	3.01
		A4NL (LOCKING) (ALTERNATE)	FUEL SAFE SYSTEMS	A4NL			

△B

D4023-X CAP AND FLANGE

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs

RELEASED
2011-05-30

B	ADD -3	HS	11.05.11
A	NEW ISSUE	HS	10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.05.11		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. DSC-D4023 TITLE FUEL CAP SCALE NTS REV. B SHEET 1 OF 1 COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043080



Supplier: FUE001-VU
Fuel Safe Systems
1550 NORTH EAST KINGWOOD AVE
REDMOND, OR 97756 USA
Phone: 8004336524
Fax: 5419236600

PO No: PO043080

PO Date: 4/3/19

Due Date: 4/12/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 03 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	192797	A4NS		Fuel Cap AS PER DWG D4023 REV. B	Firmed	-	4/12/19	4 pcs	0 pcs	4 pcs	\$163.45/pcs	\$653.80
											Grand Total:	\$653.80

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/3/19 1:00 PM dart.lavoie.chantal

Commercial Invoice - Exporter

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dba Fuel Safe Systems

1550 NE Kingwood Avenue
Redmond, OR 97756 USA
PH (541) 923-6005 Fax (541) 923-6600
Tax ID# 20-1237625

Sold To:

Dart Aerospace, Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

dbaker@dartaero.com

Ship To:

Dart Aerospace, Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Fax: (613) 632-1053

Invoice Number: 0102295-IN

Invoice Date: 4/11/2019

Order Number: 0078197

Order Date: 4/11/2019

Salesperson: Tenille Schwerbel

Customer Number: DARTAER

Customer P.O. PO043080		Ship VIA FEDEX INT EC	Incoterms 2000: EXW		Terms Net 30 Days		
Tracking/BOL #: 408929068388;		# Packages: 1	IS Net Weight 0		HS Code: 8708.29.5060		Country of Origin: USA
Line#	Item Number	Unit	Ordered	Shipped	B/O	Price	Amount
USE CUSTOMER FEDEX #151793240 account for duties, customs and taxes.							
1	A4NS Flush Cap, Aircraft Style Cap, 3", No Lock & Weld on neck (No bolts)	EACH	4	4	0	159.00	636.00
2	NAFTA NAFTA Form	EACH	1	1	0	0.00	0.00
3	/CERT OF COMP Certificate of Compliance		1	1	0	0.00	0.00

Net Product Total 636.00

Shipping & Handling: 56.63

US Currency Net Invoice: 692.63

By ordering for shipment any material or product under this contract, buyer agrees to all the terms and conditions contained on the reverse, which are incorporated by reference herein.

These Commodities were exported from the United States in Accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.



CERTIFICATE OF CONFORMANCE

Date of Certificate: 4/11/2019
Certifying Agency: Fuel Safe Systems
CAGE Code: N/A
Customer: DART AEROSPACE LTD.
1370 ABERDEEN ST.
HAWKESBURY, ON K6A1K7

PO Number: 043080 ✓
Fuel Safe Order Number: 0078197
Drawing Number: N/A
Part Number: A4NS ✓
Product Description: 3" AIRCRAFT STYLE FUEL CAP
Serial Numbers: 722064
Date of Manufacture: 4/2019

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Fuel Safe Systems certifies that the item(s) referenced above, supplied under the above purchase order, are in conformance with all known requirements. The product has been constructed using templates, dies and tooling sized to meet the intent of the drawing. QC files are on record and available for request.

Authorized Signature

Christopher Maielua

Quality Assurance